

Burgundy meets the Rhône. An utter respect for tradition, and in some ways a total break. We've watched as Mounir and Rotem Saouma, of Burgundy producer Lucien Le Moine, slowly developed their estate and wines in the Rhône Valley, and the results today are too extraordinary and distinct

The Saouma's purchased a desolate plot of land in Orange in 2011. A minimal intervention approach combined with the image of the original barren land inspired the name of the wine, INOPIA, which

Soils: Predominately poor clay soil (3 feet) with little river stones called "Grès" (24 feet deep) which provide both favorable humidity for the dry climate and plenty of mineral elements.

Farming: Seeing potential in the land, 11 grape varieties were planted in 2011 under high density (4,700 plants per hectare versus the normal 3,500) with the objective of quality low-yielding fruit. All vineyard work is done by hand.

Grape Varieties: Mostly Grenache Blanc, along with a touch of Roussanne, Marsanne, Bourboulenc, Clairette and Viognier.

## WINEMAKING

Fermentation & Aging: After a hard pressing of whole cluster grapes into 500 liter barrels and 1,600 liter cement eggs, fermentation takes place, and the wine remains undisturbed for 18 months - no pumping over, no punchng down, no fining, no filtration.

## **VINTAGE**

2016 proved to be a stellar vintage in the Southern Rhône. Warm and dry days followed by cool nights provided optimal growing conditions.

## **TASTING NOTE**

ROTEM & MOUNIR SAOUMA

Intensely perfumed and vibrant nose of citrus, flowers and an almost salty note. Intensity of flavors and structure, with a beautifully balanced freshness.